

Conundrum Holdings Pty Ltd Product Specification

Stawell Quarry 20mm Class 1 Crushed Rock

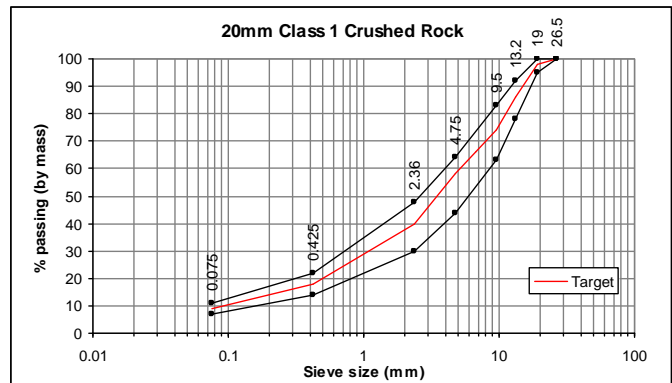
PRODUCT CODE: 023-001-t **SOURCE ROCK TYPE:** Hornfels

CUSTOMER: Standard Product

Product Grading

AS1289.3.6.1

Sieve Size AS (mm)	Limits of Grading		Target Grading (% Passing)
	% Passing	% Retained	
26.5	100	0	100
19.0	95 – 100	0 – 5	98
13.2	78 – 92	7 – 18	86
9.50	63 – 83	10 – 16	74
6.7	-	-	66
4.75	44 – 64	14 – 24	58
2.36	30 – 48	10 – 20	40
0.425	14 – 22	14 – 28	18
0.075	7 – 11	6 – 13	9



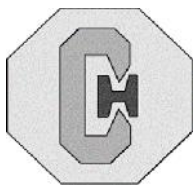
Tests Carried Out For Product Quality Control Purposes

Sampling Method: AS1141.3.1

Test	Method	Frequency	Requirements	Reference
Unit Mass Density	AS1141.4	1 per 3 Years	N/A - For reference purposes only	N/A
Maximum Dry Density / Optimum Moisture Content	AS1289.5.2	1 per Year	N/A - For reference purposes only	N/A
Plastic Index (PI)	AS1289.3.3.1	1 per 2,500t	2-6	VicRoads 812
Liquid Limit (as part of PI test)	AS1289.3.3.1	1 per 2,500t	30%	VicRoads 812
Flakiness Index (FI)	AS1141.15 / RC302.11	1 per 10,000t	35%	VicRoads 812
Permeability (Perm)	AS1289.6.7.1	1 per 10,000t	5×10^{-8} m/sec	VicRoads 812.06
pH Value	AS1289.3.8.1	As per customer requirements	6.0 (min)	VicRoads 812
Conductivity	RC353.09	As per customer requirements	1500 μ S/cm (max)	VicRoads 812
Unsound stone count by visual assessment	AS1141.30 / RC372.01	1 per 500t	Unsound 5% Marginal + Unsound 10%	VicRoads 812
Moisture Content (MC) – Dry Product	AS1289.2.1.6 (Hotplate method)	1 per 500t	4%	VicRoads 812
MC – Wet Mixed (WM) Product	AS1289.2.1.6 (Hotplate method)	1 per production day then 1 per 500t	-1.0% to +0.5% of MC nominated by customer	VicRoads 812
Particle size distribution (Grading)	AS1289.3.6.1	1 per 500t	See table and graph above	VicRoads 812

Relevant Tests Carried Out On Source Rock

Test	Method	Frequency	Requirements	Reference
Los Angeles (LA) Value	AS1141.23	VicRoads Issue	30	VicRoads 801
Preparation of Reference Specimens	AS1141.30 Appendix A	VicRoads Issue	See below for sound and marginal classifications	VicRoads 801
Degradation Factor – Source Rock	AS1141.25.1	VicRoads Issue	Sound 40% Marginal 20-39%	VicRoads 801



Conundrum Holdings Pty Ltd Product Specification

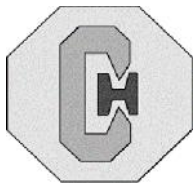
Stawell Quarry 7mm Class A Aggregate

PRODUCT CODE: 0265 **SOURCE ROCK TYPE:** Hornfels
CUSTOMER: Standard Product **LOT SIZE:** 350t

Product Grading		
AS1141.11 (washed)/ RC375.11		
Sieve Size AS (mm)	Limits of Grading (% Passing)	Target Grading (%Passing)
9.50	100	100
6.70	85 – 100	95
4.75	0 – 35	15
2.36	0 – 5	2
75µm	0 – 1.0	0.2

Tests Carried Out For Product Quality Control Purposes				
Sampling Method: AS1141.3.1				
Test	Method	Frequency	Requirements	Reference
Unit Mass Density	AS1141.4	1 per 3 Years	N/A - For reference purposes only	N/A
Flakiness Index (FI)	AS1141.15	N/A	25%	VicRoads 831
Median Size and Average Least Dimension (ALD)	AS1141.20.2	1 per 350t	Minimum ALD of 3.5	VicRoads 831
Unsound stone count by visual assessment	AS1141.30 / RC372.01	1 per 350t	Unsound 3% Marginal + Unsound 10%	VicRoads 831
Particle size distribution (Grading)	AS1141.11 (washed) / RC375.11	1 per 350t	See table above	VicRoads 831

Relevant Tests Carried Out On Source Rock				
Test	Method	Frequency	Requirements	Reference
Los Angeles (LA) Value	AS1141.23	VicRoads Issue	20	VicRoads 801
Polished Stone (PS) Value	RC374.01	VicRoads Issue	48	VicRoads 801
Preparation of Reference Specimens	AS1141.30 Appendix A	VicRoads Issue	See below for sound and marginal classifications	VicRoads 801
Degradation Factor – Source Rock	AS1141.25.1	VicRoads Issue	Sound 40% Marginal 20-39%	VicRoads 801



Conundrum Holdings Pty Ltd Product Specification

Stawell Quarry 10mm Class SS Aggregate

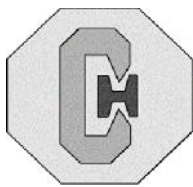
PRODUCT CODE: 023-055 **SOURCE ROCK TYPE:** Hornfels

CUSTOMER: Standard Product

Product Grading			
AS1141.11 (washed)			
Sieve Size AS (mm)	Limits of Grading (% Passing)	Limits of Deviation %	Target Grading (% Passing)
13.2	100	-	100
9.50	85 – 100	±10	92
6.70	-	±10	50
4.75	0 – 20	±10	10
2.36	0 – 5	-	2
0.075	0 – 2	-	1

Tests Carried Out For Product Quality Control Purposes				
Sampling Method: AS1141.3.1				
Test	Method	Frequency	Requirements	Reference
Unit Mass Density	AS1141.4	On initial introduction of product	N/A – For reference purposes only	N/A
Particle Shape by Proportional Calliper	AS1141.14	1 per year	10% using 3:1 ratio	AS2758.1.8.3
Flakiness Index (FI)	AS1141.15	1 per year	35%	AS2758.1.8.3
Unsound stone count by visual assessment	AS1141.30 / RC372.01	1 per 6 months	Unsound 5% Marginal + Unsound 10%	AS2758.1.9.3.4
Particle size distribution (Grading)	AS1141.11 (washed)	1 per 6 months	See table above	AS2758.1.8.1.2

Relevant Tests Carried Out On Source Rock				
Test	Method	Frequency	Requirements	Reference
Los Angeles (LA) Value	AS1141.23	VicRoads Issue	30	AS2758.1.9.3.3
Alkali-Silica Reactivity (ASR) Value	RC376.03	VicRoads Issue	0.1%	VicRoads 610
Preparation of Reference Specimens	AS1141.30 Appendix A	VicRoads Issue	See below for sound and marginal classifications	VicRoads 801
Degradation Factor – Source Rock	AS1141.25.1	VicRoads Issue	Sound 40% Marginal 20-39%	VicRoads 801
Soundness by exposure to Sodium Sulphate	AS1141.24	VicRoads Issue	weighted average loss 6%	AS2758.1.9.3.3



Conundrum Holdings Pty Ltd Product Specification

Stawell Quarry 14/10mm Class GP Aggregate

PRODUCT CODE: 0205

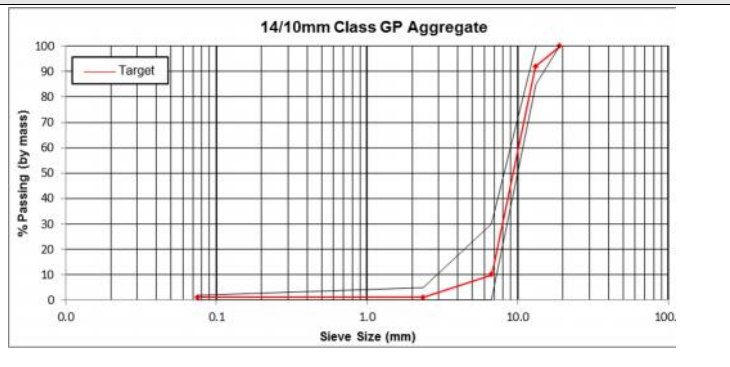
SOURCE ROCK TYPE: Hornfels

CUSTOMER: Standard Product

Product Grading

AS1141.11 (washed)

Sieve Size AS (mm)	Limits of Grading (% Passing)	Limits of Deviation %	Target Grading (% Passing)
19.0	100	-	100
13.2	85 – 100	±10	92
6.70	0 – 30	±15	10
2.36	0 – 5	-	1
0.075	0 – 2	-	1



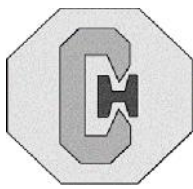
Tests Carried Out For Product Quality Control Purposes

Sampling Method: AS1141.3.1

Test	Method	Frequency	Requirements	Reference
Unit Mass Density	AS1141.4	1 per 3 Years	N/A – For reference purposes only	N/A
Particle Density (Coarse Agg)	AS1141.6	1 per 3 Years	2.1t/m ³ , <3.2t/m ³	AS2758.1.7.1
Particle Shape by Proportional Calliper	AS1141.14	1 per year	10% using 3:1 ratio	AS2758.1.8.3
Flakiness Index (FI)	AS1141.15	1 per 9,600t	35%	AS2758.1.8.3
Unsound stone count by visual assessment	AS1141.30 / RC372.01	1 per 4,800t	Unsound 5% Marginal + Unsound 10%	AS2758.1.9.3.4
Particle size distribution (Grading)	AS1141.11 (washed)	1 per 2,400t	See table above	AS2758.1.8.1.2

Relevant Tests Carried Out On Source Rock

Test	Method	Frequency	Requirements	Reference
Los Angeles (LA) Value	AS1141.23	VicRoads Issue	30	AS2758.1.9.3.3
Alkali-Silica Reactivity (ASR) Value	RC376.03	VicRoads Issue	0.1%	VicRoads 610
Preparation of Reference Specimens	AS1141.30 Appendix A	VicRoads Issue	See below for sound and marginal classifications	VicRoads 801
Degradation Factor – Source Rock	AS1141.25.1	VicRoads Issue	Sound 40% Marginal 20-39%	VicRoads 801
Soundness by exposure to Sodium Sulphate	AS1141.24	VicRoads Issue	weighted average loss 6%	AS2758.1.9.3.3



Conundrum Holdings Pty Ltd Product Specification

Stawell Quarry 20mm Class 2 Crushed Rock

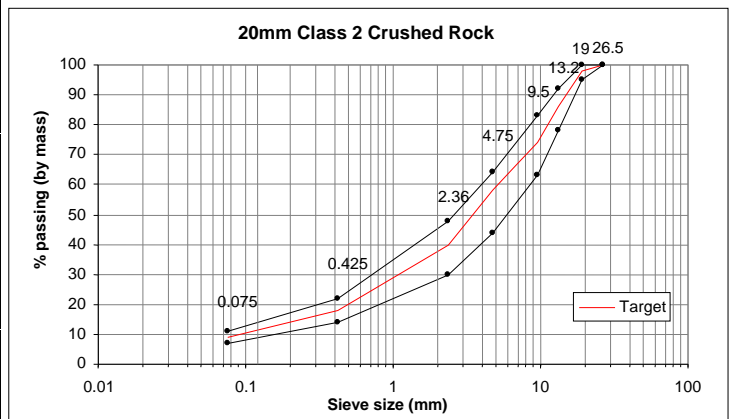
PRODUCT CODE: 023-011-t **SOURCE ROCK TYPE:** Hornfels

CUSTOMER: Standard Product

Product Grading

AS1289.3.6.1

Sieve Size AS (mm)	Limits of Grading		Target Grading (% Passing)
	% Passing	% Retained	
26.5	100	0	100
19.0	95 – 100	0 – 5	98
13.2	78 – 92	7 – 18	86
9.50	63 – 83	10 – 16	74
6.7	-	-	66
4.75	44 – 64	14 – 24	58
2.36	30 – 48	10 – 20	40
0.425	14 – 22	14 – 28	18
0.075	7 – 11	6 – 13	9



Tests Carried Out For Product Quality Control Purposes

Sampling Method: AS1141.3.1

Test	Method	Frequency	Requirements	Reference
Unit Mass Density	AS1141.4	1 per 3 Years	N/A - For reference purposes only	N/A
Maximum Dry Density / Optimum Moisture Content	AS1289.5.2	1 per Year	N/A - For reference purposes only	N/A
Plastic Index (PI)	AS1289.3.3.1	1 per 5,000t	0-6	VicRoads 812
Liquid Limit (as part of PI test)	AS1289.3.3.1	1 per 5,000t	30%	VicRoads 812
Flakiness Index (FI)	AS1141.15 / RC302.11	1 per 10,000t	35%	VicRoads 812
pH Value	AS1289.3.8.1	As per customer requirements	6.0 (min)	VicRoads 812
Conductivity	RC353.09	As per customer requirements	1500 µS/cm (max)	VicRoads 812
Unsound stone count by visual assessment	AS1141.30 / RC372.01	1 per 500t	Unsound 7% Marginal + Unsound 10%	VicRoads 812
Moisture Content (MC) – Dry Product	AS1289.2.1.6 (Hotplate method)	1 per 500t	4%	VicRoads 812
MC – Wet Mixed (WM) Product	AS1289.2.1.6 (Hotplate method)	1 per production day then 1 per 500t	-1.0% to +0.5% of MC nominated by customer	VicRoads 812
Particle size distribution (Grading)	AS1289.3.6.1	1 per 500t	See table and graph above	VicRoads 812

Relevant Tests Carried Out On Source Rock

Test	Method	Frequency	Requirements	Reference
Los Angeles (LA) Value	AS1141.23	VicRoads Issue	30	VicRoads 801
Preparation of Reference Specimens	AS1141.30 Appendix A	VicRoads Issue	See below for sound and marginal classifications	VicRoads 801
Degradation Factor – Source Rock	AS1141.25.1	VicRoads Issue	Sound 40% Marginal 20-39%	VicRoads 801

Date issued: TBC
Issue number: 4
Authorised by: David Kerr
Date printed: 24 May 2019

Previous issue date: 6 Jan 2016

Date of first issue: 31 Oct 2007
Max review interval: 5 years
Manual index location: 19.i
Form: 2011.02



Conundrum Holdings Pty Ltd Product Specification

Stawell Quarry 7mm Class SS Aggregate

PRODUCT CODE: 0215

SOURCE ROCK TYPE: Hornfels

CUSTOMER: Standard Product

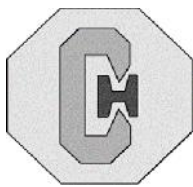
Product Grading			
AS1141.11 (washed)			
Sieve Size AS (mm)	Limits of Grading		Target Grading (% Passing)
	% Passing	% Retained	
9.50	100	-	100
6.70	85 – 100	±10	92
4.75	-	±10	50
2.36	0 – 20	±10	10
0.075	0 – 2	-	1

7mm Aggregate SS

The chart shows the gradation of the aggregate. The x-axis represents Sieve Size (mm) on a logarithmic scale (0.0, 0.1, 1.0, 10.0). The y-axis represents % Passing (by mass) from 0 to 100. A red line indicates the Target gradation, and a black line indicates the actual product gradation. The product closely follows the target, with a slight deviation at the 2.36 mm sieve size.

Tests Carried Out For Product Quality Control Purposes				
Sampling Method: AS1141.3.1				
Test	Method	Frequency	Requirements	Reference
Unit Mass Density	AS1141.4	On initial introduction of product	N/A – For reference purposes only	N/A
Unsound stone count by visual assessment	AS1141.30 / RC372.01	1 per 6 months	Unsound 5% Marginal + Unsound 10%	AS2758.1.9.3.4
Particle size distribution (Grading)	AS1141.11 (washed)	1 per 6 months	See table above	AS2758.1.8.1.2

Relevant Tests Carried Out On Source Rock				
Test	Method	Frequency	Requirements	Reference
Los Angeles (LA) Value	AS1141.23	VicRoads Issue	30	AS2758.1.9.3.3
Alkali-Silica Reactivity (ASR) Value	RC376.03	VicRoads Issue	0.1%	VicRoads 610
Preparation of Reference Specimens	AS1141.30 Appendix A	VicRoads Issue	See below for sound and marginal classifications	VicRoads 801
Degradation Factor – Source Rock	AS1141.25.1	VicRoads Issue	Sound 40% Marginal 20-39%	VicRoads 801
Soundness by exposure to Sodium Sulphate	AS1141.24	VicRoads Issue	weighted average loss 6%	AS2758.1.9.3.3



Conundrum Holdings Pty Ltd Product Specification

Stawell Quarry 40mm Class 3 Crushed Rock

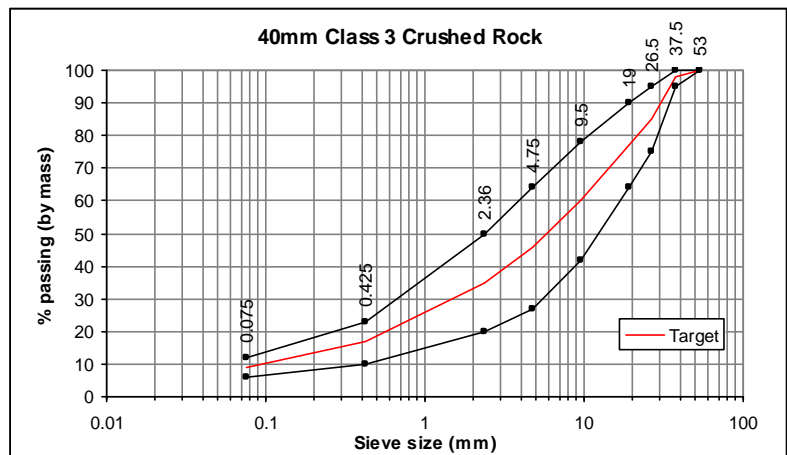
PRODUCT CODE: 023-019-t **SOURCE ROCK TYPE:** Hornfels

CUSTOMER: Standard Product

Product Grading

AS1289.3.6.1

Sieve Size AS (mm)	Limits of Grading (% Passing)	Target Grading (% Passing)
53.0	100	100
37.5	95 – 100	98
26.5	75 – 95	85
19.0	64 – 90	77
9.50	42 – 78	60
4.75	27 – 64	46
2.36	20 – 50	35
0.425	10 – 23	17
0.075	6 – 12	9



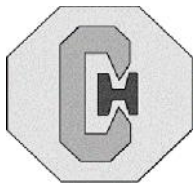
Tests Carried Out For Product Quality Control Purposes

Sampling Method: AS1141.3.1

Test	Method	Frequency	Requirements	Reference
Unit Mass Density	AS1141.4	On initial introduction of product	N/A - For reference purposes only	N/A
Maximum Dry Density / Optimum Moisture Content	AS1289.5.2	As per customer requirements	N/A - For reference purposes only	N/A
Plastic Index (PI)	AS1289.3.3.1	As per customer requirements	0-10	VicRoads 812
Liquid Limit (as part of PI test)	AS1289.3.3.1	As per customer requirements	35%	VicRoads 812
Unsound stone count by visual assessment	AS1141.30 / RC372.01	As per customer requirements	Unsound 10% Marginal + Unsound 20%	VicRoads 812
Moisture Content (MC) – Dry Product	AS1289.2.1.6 (Hotplate method)	1 per 3 months or as per customer requirements	4%	VicRoads 812
Particle size distribution (Grading)	AS1289.3.6.1	1 per 3 months or as per customer requirements	See table and graph above	VicRoads 812

Relevant Tests Carried Out On Source Rock

Test	Method	Frequency	Requirements	Reference
Los Angeles (LA) Value	AS1141.23	VicRoads Issue	35	VicRoads 801
Preparation of Reference Specimens	AS1141.30 Appendix A	VicRoads Issue	See below for sound and marginal classifications	VicRoads 801
Degradation Factor – Source Rock	AS1141.25.1	VicRoads Issue	40% = Sound 20-39% = Marginal	VicRoads 801



Conundrum Holdings Pty Ltd Product Specification

Stawell Quarry 20mm Class 3 Crushed Rock

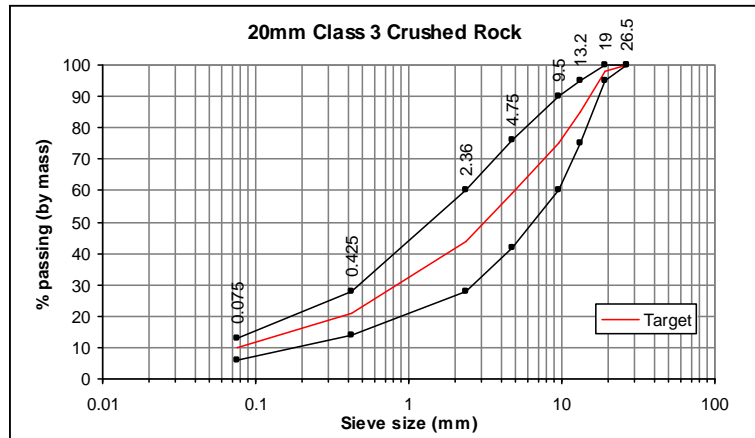
PRODUCT CODE: 023-021-t **SOURCE ROCK TYPE:** Hornfels

CUSTOMER: Standard Product

Product Grading

AS1289.3.6.1

Sieve Size AS (mm)	Limits of Grading (% Passing)	Target Grading (% Passing)
26.5	100	100
19.0	95 – 100	98
13.2	75 – 95	85
9.50	60 – 90	75
4.75	42 – 76	59
2.36	28 – 60	44
0.425	14 – 28	21
0.075	6 – 13	10



Tests Carried Out For Product Quality Control Purposes

Sampling Method: AS1141.3.1

Test	Method	Frequency	Requirements	Reference
Unit Mass Density	AS1141.4	1 per 3 Years	N/A - For reference purposes only	N/A
Maximum Dry Density / Optimum Moisture Content	AS1289.5.2	1 per Year	N/A - For reference purposes only	N/A
Plastic Index (PI)	AS1289.3.3.1	1 per 5,000t	0-10	VicRoads 812
Liquid Limit (as part of PI test)	AS1289.3.3.1	1 per 5,000t	35%	VicRoads 812
Permeability (Perm)	AS1289.6.7.1	On Request ¹	As per customer requirements	VicRoads 812
Unsound stone count by visual assessment	AS1141.30 / RC372.01	1 per 500t	Unsound 10% Marginal + Unsound 20%	VicRoads 812
Moisture Content (MC) – Dry Product	AS1289.2.1.6 (Hotplate method)	1 per 500t	4%	VicRoads 812
MC – Wet Mixed (WM) Product	AS1289.2.1.6 (Hotplate method)	1 per production day then 1 per 500t	-1.0% to +0.5% of MC nominated by customer	VicRoads 812
Particle size distribution (Grading)	AS1289.3.6.1	1 per 500t	See table and graph above	VicRoads 812

¹Charges may apply

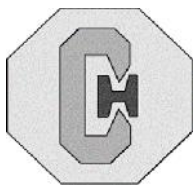
Relevant Tests Carried Out On Source Rock

Test	Method	Frequency	Requirements	Reference
Los Angeles (LA) Value	AS1141.23	VicRoads Issue	35	VicRoads 801
Preparation of Reference Specimens	AS1141.30 Appendix A	VicRoads Issue	See below for sound and marginal classifications	VicRoads 801
Degradation Factor – Source Rock	AS1141.25.1	VicRoads Issue	40% = Sound 20-39% = Marginal	VicRoads 801

Date issued: TBC
Issue number: 8
Authorised by: David Kerr
Date printed: 24 May 2019

Previous issue date: 6 Jan 2016

Date of first issue: 13 May 2002
Max review interval: 5 years
Manual index location: 19.i
Form: 2021.02



Conundrum Holdings Pty Ltd Product Specification

Stawell Quarry 10mm Class A Aggregate

PRODUCT CODE: 0225 **SOURCE ROCK TYPE:** Hornfels
CUSTOMER: Standard Product **LOT SIZE:** 350t

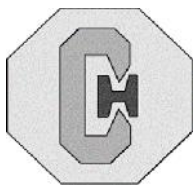
Product Grading			
AS1141.11 (washed)/ RC375.11			
Sieve Size AS (mm)	Limits of Grading		Target Grading (%Passing)
	(% Passing)	(%Retained)	
13.2	100	-	100
9.50	85 – 100	-	95
6.70	0 – 40	60 (min)	20
4.75	0 – 5	-	3
75µm	0 – 1.0	-	0.2

10mm Class A Aggregate

The graph plots % Passing (by mass) on the y-axis (0 to 100) against Sieve Size (mm) on the x-axis (0.0 to 10.0). A red line represents the 'Target' gradation. The target curve shows 0% passing for sieve sizes up to 7.5mm, then rises to approximately 20% at 6.7mm, 95% at 9.5mm, and reaches 100% at 10.0mm.

Tests Carried Out For Product Quality Control Purposes				
Sampling Method: AS1141.3.1				
Test	Method	Frequency	Requirements	Reference
Unit Mass Density	AS1141.4	1 per 3 Years	N/A - For reference purposes only	N/A
Flakiness Index (FI)	AS1141.15 / RC302.11	1 per 350t	Individual test 25%	VicRoads 831
Median Size and Average Least Dimension (ALD)	AS1141.20.3/ AS1141.20.1	1 per 350t	5	VicRoads 831
Unsound stone count by visual assessment	AS1141.30 / RC372.01	1 per 350t	Unsound 3% Marginal + Unsound 10%	VicRoads 831
Particle size distribution (Grading)	AS1141.11 (washed)/ RC375.11	1 per 350t	See table above	VicRoads 831

Relevant Tests Carried Out On Source Rock				
Test	Method	Frequency	Requirements	Reference
Los Angeles (LA) Value	AS1141.23	VicRoads Issue	20	VicRoads 801
Polished Stone (PS) Value	RC374.01	VicRoads Issue	48	VicRoads 801
Preparation of Reference Specimens	AS1141.30 Appendix A	VicRoads Issue	See below for sound and marginal classifications	VicRoads 801
Degradation Factor – Source Rock	AS1141.25.1	VicRoads Issue	Sound 40% Marginal 20-39%	VicRoads 801



Conundrum Holdings Pty Ltd Product Specification

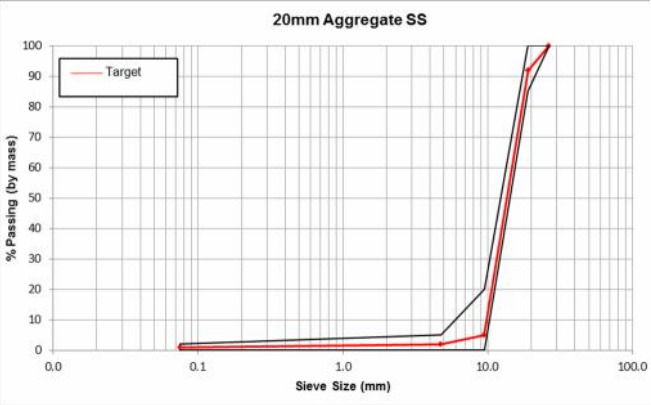
Stawell Quarry 20mm Class SS Aggregate

PRODUCT CODE: 0245

SOURCE ROCK TYPE: Hornfels

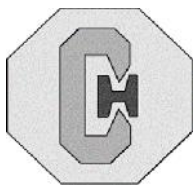
CUSTOMER: Standard Product

Product Grading			
AS1141.11 (washed)			
Sieve Size AS (mm)	Limits of Grading (% Passing)	Limits of Deviation %	Target Grading (% Passing)
26.5	100	-	100
19.0	85 – 100	±10	92
9.50	0 – 20	±10	5
4.75	0 – 5	-	2
0.075	0 – 2	-	1



Tests Carried Out For Product Quality Control Purposes				
Sampling Method: AS1141.3.1				
Test	Method	Frequency	Requirements	Reference
Unit Mass Density	AS1141.4	1 per 3 Years	N/A – For reference purposes only	N/A
Particle Density (Coarse Agg)	AS1141.6	1 per 3 Years	2.1t/m ³ , <3.2t/m ³	AS2758.1.7.1
Particle Shape by Proportional Calliper	AS1141.14	1 per year	10% using 3:1 ratio	AS2758.1.8.3
Flakiness Index (FI)	AS1141.15	1 per 9,600t	35%	AS2758.1.8.3
Unsound stone count by visual assessment	AS1141.30 / RC372.01	1 per 4,800t	Unsound 5% Marginal + Unsound 10%	AS2758.1.9.3.4
Particle size distribution (Grading)	AS1141.11 (washed)	1 per 2,400t	See table above	AS2758.1.8.1.2

Relevant Tests Carried Out On Source Rock				
Test	Method	Frequency	Requirements	Reference
Los Angeles (LA) Value	AS1141.23	VicRoads Issue	30	AS2758.1.9.3.3
Alkali-Silica Reactivity (ASR) Value	RC376.03	VicRoads Issue	0.1%	VicRoads 610
Preparation of Reference Specimens	AS1141.30 Appendix A	VicRoads Issue	See below for sound and marginal classifications	VicRoads 801
Degradation Factor – Source Rock	AS1141.25.1	VicRoads Issue	Sound 40% Marginal 20-39%	VicRoads 801
Soundness by exposure to Sodium Sulphate	AS1141.24	VicRoads Issue	weighted average loss 6%	AS2758.1.9.3.3

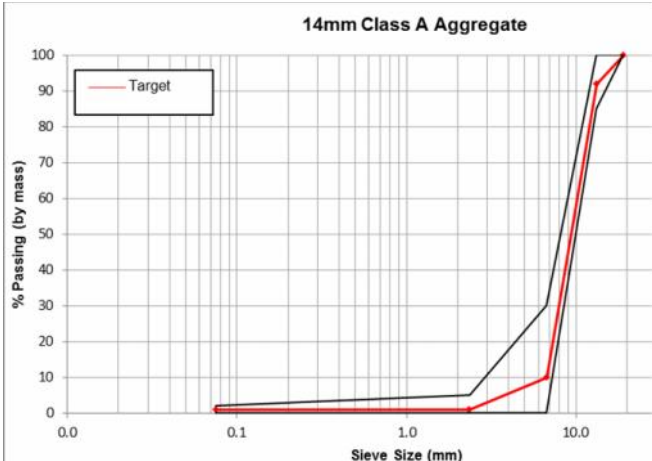


Conundrum Holdings Pty Ltd Product Specification

Stawell Quarry 14mm Class A Aggregate

PRODUCT CODE: 0275 **SOURCE ROCK TYPE:** Hornfels
CUSTOMER: Standard Product **LOT SIZE:** 350t

Product Grading		
AS1141.11 (washed)/ RC375.11		
Sieve Size AS (mm)	Limits of Grading (% Passing)	Target Grading (%Passing)
19.0	100	100
13.20	85 – 100	95
9.50	0 – 30	15
6.70	0 – 5	2
75µm	0 – 1.0	0.2



Tests Carried Out For Product Quality Control Purposes				
Sampling Method: AS1141.3.1				
Test	Method	Frequency	Requirements	Reference
Unit Mass Density	AS1141.4	1 per 3 Years	N/A - For reference purposes only	N/A
Flakiness Index (FI)	AS1141.15	1 per 350t	25%	VicRoads 831
Median Size and Average Least Dimension (ALD)	AS1141.20.3/ AS1141.20.1	1 per 350t	7	VicRoads 831
Unsound stone count by visual assessment	AS1141.30 / RC372.01	1 per 350t	Unsound 3% Marginal + Unsound 10%	VicRoads 831
Particle size distribution (Grading)	AS1141.11 (washed) / RC375.11	1 per 350t	See table above	VicRoads 831

Relevant Tests Carried Out On Source Rock				
Test	Method	Frequency	Requirements	Reference
Los Angeles (LA) Value	AS1141.23	VicRoads Issue	20	VicRoads 801
Polished Stone (PS) Value	RC374.01	VicRoads Issue	48	VicRoads 801
Preparation of Reference Specimens	AS1141.30 Appendix A	VicRoads Issue	See below for sound and marginal classifications	VicRoads 801
Degradation Factor – Source Rock	AS1141.25.1	VicRoads Issue	Sound 40% Marginal 20-39%	VicRoads 801